



SAFETY DATA SHEET

Issue Date 25-Jul-2019

Revision Date 25-Jul-2019

Version 1

CH-HD

Color Hardener™ HD

1. IDENTIFICATION

Product identifier

Product Name Color Hardener™ HD

Other means of identification

Product Code CH-HD

Recommended use of the chemical and restrictions on use

Recommended Use Restricted to professional users.

Uses advised against Consumer use

Details of the supplier of the safety data sheet

Supplier Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Manufacturer Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Company Phone Number

800-624-0261 (US & Canada); 217-522-3112 (Outside North America)

24 Hour Emergency Phone Number 1-800-373-7543 Use only in the event of an emergency involving a spill, leak, fire, exposure, or accident involving chemicals

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (single exposure)	Category 3 (Respiratory System)
Specific target organ toxicity (repeated exposure)	Category 1 (Lungs)

Label elements

Emergency Overview

Danger

Hazard statements

Causes severe skin burns and eye damage
May cause an allergic skin reaction
May be irritating to skin, eyes and respiratory system.
Causes damage to lungs through prolonged or repeated inhalation exposure.

May cause cancer by inhalation



Overexposure to dust can cause chronic lung injury. Acute silicosis may develop in a short timewith heavy exposure. Silicosis can be progressive and may cause death.

Appearance Color will vary

Physical state Powder

Odor No information available

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Do not breathe dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Hazards not otherwise classified (HNOC)

Other Information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature Mixture.

Chemical Name	CAS No.	Weight-%	Trade Secret
Quartz, Crystalline Silica	14808-60-7	30 - 50	*
Portland Cement	65997-15-1	20 - 40	*
Aluminum oxide	1344-28-1	15 - 30	*
Yellow Iron Oxide	51274-00-1	1 - 5	*
Titanium Dioxide	13463-67-7	1 - 5	*
Red Iron Oxide	1309-37-1	1 - 5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. In the case of skin irritation or allergic reactions see a physician. Wash contaminated clothing before reuse.
Inhalation	May cause allergic respiratory reaction. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	If swallowed, call a poison control center or physician immediately. Rinse mouth. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms	General: Prolonged or repeated inhalation may damage lungs. Inhalation: May cause respiratory irritation, sneezing, coughing, burning sensation in the throat or constriction of the larynx, or difficulty breathing. contact: Redness, irritation or pain. Skin: Prolonged contact with large amounts of this product may cause mechanical irritation. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Ingestion: Abdominal pain. Chronic symptoms: Shortness of breath, wheezing, cough and sputum production. May cause cancer, silicosis, lung disease, autoimmune disease, tuberculosis, and nephrotoxicity.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Thermal decomposition can lead to the release of irritating gases and vapors. Carbon oxides. Metal Oxides. Oxides of sulfur.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas. Avoid breathing dust/fume/gas/mist/vapors/spray.

Environmental precautions

Environmental precautions See Section 12 for additional ecological information. Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Vacuum or sweep up material and place in a designated labeled waste container.

Methods for cleaning up With clean shovel place material into clean, dry container and cover loosely; move containers from spill area. Pick up and transfer to properly labeled containers. For disposal see section 13.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Cement is reactive or incompatible with oxidizing materials, acids, aluminum, and ammonium salt. Cement is highly alkaline and will react violently with acids that can produce toxic gases or vapors. Silica reacts violently with oxidizing agents. Silicates dissolve readily in hydrofluoric acid and produces corrosive gas.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Quartz, Crystalline Silica 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust
Portland Cement 65997-15-1	TWA: 1 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction TWA: 50 mppcf <1% Crystalline silica	IDLH: 5000 mg/m ³ TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Aluminum oxide 1344-28-1	TWA: 1 mg/m ³ respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	-
Titanium Dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale
Red Iron Oxide 1309-37-1	TWA: 5 mg/m ³ respirable particulate matter	TWA: 10 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m ³ respirable fraction regulated under Rouge	IDLH: 2500 mg/m ³ Fe dust and fume TWA: 5 mg/m ³ Fe dust and fume

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear protective gloves and protective clothing.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Powder	Odor	No information available
Appearance	Color will vary	Odor threshold	No information available
Color	Color will vary		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	No information available	
Water solubility	No information available	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

Reacts slowly with water forming hydrated products No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Reactive or incompatible with oxidizing materials, acids, aluminum and ammonia salts.

Conditions to avoid

Freezing conditions will damage product.

Incompatible materials

Cement is reactive or incompatible with oxidizing materials, acids, aluminum, and ammonium salt. Cement is highly alkaline and will react violently with acids that can produce toxic gases or vapors. Silica reacts violently with oxidizing agents. Silicates dissolve readily in hydrofluoric acid and produces corrosive gas.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Carbon oxides. Sulfur oxides. Metal oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	Harmful by inhalation.
Eye contact	Avoid contact with eyes. Risk of serious damage to eyes.
Skin Contact	Irritating to skin. May cause burns in the presence of moisture. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
Ingestion	May be harmful if swallowed. Can burn mouth, throat, and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Aluminum oxide 1344-28-1	> 5000 mg/kg (Rat)	-	-
Titanium Dioxide 13463-67-7	> 10000 mg/kg (Rat)	-	-
Red Iron Oxide 1309-37-1	> 10000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	May cause serious burns in the presence of moisture.
Serious eye damage/eye irritation	May cause serious burns in the presence of moisture.
Sensitization	Repeated or prolonged contact may cause allergic reactions in very susceptible persons.
Germ cell mutagenicity	Not classified. (Based on mixture components).
Carcinogenicity	May cause cancer. The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Quartz, Crystalline Silica 14808-60-7	A2	Group 1	Known	X
Titanium Dioxide 13463-67-7	-	Group 2B	-	X
Red Iron Oxide 1309-37-1	-	Group 3	-	-

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

The International Agency for Research on Cancer ("IARC") concluded that there was "sufficient evidence in humans for the carcinogenicity of crystalline silica in the forms of quartz or cristobalite. Crystalline silica in the form of quartz or cristobalite dust causes cancer of the lung", and that there is "sufficient evidence in experimental animals for the carcinogenicity of quartz dust" The overall IARC evaluation was that "crystalline silica quartz or cristobalite dust is carcinogenic to humans (Group 1)."

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity	Not classified. (Based on mixture components).
STOT - single exposure	Target Organs. Respiratory system.
STOT - repeated exposure	Causes damage to lungs through prolonged or repeated exposure if inhaled. Overexposure to dust can cause chronic lung injury such as chronic silicosis, accelerated silicosis, and acute silicosis. Several studies have also reported excess cases of kidney diseases in silica exposed workers.
Target Organ Effects	lungs, kidney.
Aspiration hazard	Not classified. (Based on mixture components).

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 5119 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product has not been fully evaluated on the product level.

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

Slightly soluble in water.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container. Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Does not comply
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Aluminum oxide - 1344-28-1	1.0

SARA 311/312 Hazard Categories

See section 2 for more information

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

WARNING: This product can expose you to chemicals including Silica, Crystalline which are known to the State of California to cause cancer, and chemicals including Hexavalent Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

U.S. State Right-to-Know Regulations

This product contains substances regulated by state right-to-know regulations. For more information, please contact your sales or technical representative.

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 0	Reactivity 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection X

Prepared By Solomon Colors - Lab Technical Services
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Revision Note
Initial conversion to SDS

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet